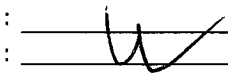
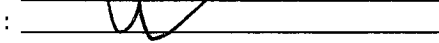


Date: Monday, 15/09/2008 3:04:23 PM  
User: Linda Lacelle

## Process Sheet

<b>Customer</b> :	CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> :	REPLACEMENT GLARESHIELD KIT
<b>Job Number</b> :	42014		
<b>Estimate Number</b> :	13307		
<b>P.O. Number</b> :		<b>Part Number</b> :	D412776011
<b>This Issue</b> :	15/09/2008	<b>S.O. No.</b> :	
<b>Prsht Rev.</b> :	NC	<b>Drawing Number</b> :	D412-776 REV B
<b>First Issue</b> :	/ /	<b>Project Number</b> :	N/A
<b>Previous Run</b> :	41187	<b>Drawing Revision</b> :	B
	<b>Type</b> :	<b>Material</b> :	
	SMALL / MED FAB	<b>Due Date</b> :	16/09/2008
<b>Written By</b> :		<b>Qty:</b>	1
<b>Checked &amp; Approved By</b> :		<b>Um:</b>	Each
<b>Comment</b> :	Est Rev:A 08.05-12 new issue DD verified by: LL Est Rev:B 08-07-14 revB as per dwg DD verified by:ec		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
-----	----	------------------



JLD 08.9.16



Comment: Photocopy bluefile &amp; type labels per PPP D412-776-011 CHG001

S 08/09/16

2.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1  
Pick Packing Kit

3.0	D3690041	Glareshield Assembly
-----	----------	----------------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)  
Glareshield Assembly  
batch: 41207

SS 08/09/16 (X)

4.0	D3699041	Support Assembly
-----	----------	------------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)  
Support Assembly  
batch: 41019

SS 08/09/16 (X)

5.0	D3699042	Support Assembly
-----	----------	------------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)  
Support Assembly  
batch: 41020

SS 08/09/16 (X)

Date: Monday, 15/09/2008 3:04:23 PM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: REPLACEMENT GLARESHIELD KIT

Job Number: 42014

Part Number: D412776011

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

AN33A

Bolt



Comment: Qty.: 6.0000 Each(s)/Unit Total : 6.0000 Each(s)

Bolt

batch:

M109059

JS 08/09/16 (KL)

7.0

AN35A

Bolt



Comment: Qty.: 10.0000 Each(s)/Unit Total : 10.0000 Each(s)

Bolt

batch:

M100188

JS 08/09/16 (KL)

8.0

AN960JD10L

Washer



Comment: Qty.: 12.0000 Each(s)/Unit Total : 12.0000 Each(s)

Washer

batch:

M105793

JS 08/09/16 (KL)

9.0

AN960JD6L

Washer



Comment: Qty.: 11.0000 Each(s)/Unit Total : 11.0000 Each(s)

Washer

batch:

5519

JS 08/09/16 (KL)

10.0

AN9703

Washers



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Washers

batch:

M105953

JS 08/09/16 (KL)

11.0

MS20426AD33

Rivet



Comment: Qty.: 12.0000 Each(s)/Unit Total : 12.0000 Each(s)

Rivet

batch:

M1563

JS 08/09/16 (KL)

12.0

MS21042L06

Nut



Comment: Qty.: 11.0000 Each(s)/Unit Total : 11.0000 Each(s)

Nut

batch:

M109167

JS 08/09/16 (KL)

Date: Monday, 15/09/2008 3:04:23 PM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: REPLACEMENT GLARESHIELD KIT

Job Number: 42014

Part Number: D412776011

Job Number:



Seq. #:

Machine Or Operation:

Description :

13.0

MS21075L08

ANCHOR NUT



Comment: Qty.: 6.0000 Each(s)/Unit Total: 6.0000 Each(s)

ANCHOR NUT

batch: M108963

JS 08/09/16 (X)

14.0

MS35206228

Screw



Comment: Qty.: 11.0000 Each(s)/Unit Total: 11.0000 Each(s)

Screw

batch: M108963

JS 08/09/16 (X)

15.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

JS 08/09/16 (X)

16.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412776-011

Location: \_\_\_\_\_

PPP Rev: A

8/9/16

SP

17.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/09/17 JA

Job Completion



MF 08-09-16